

Work Force Restructuring Process

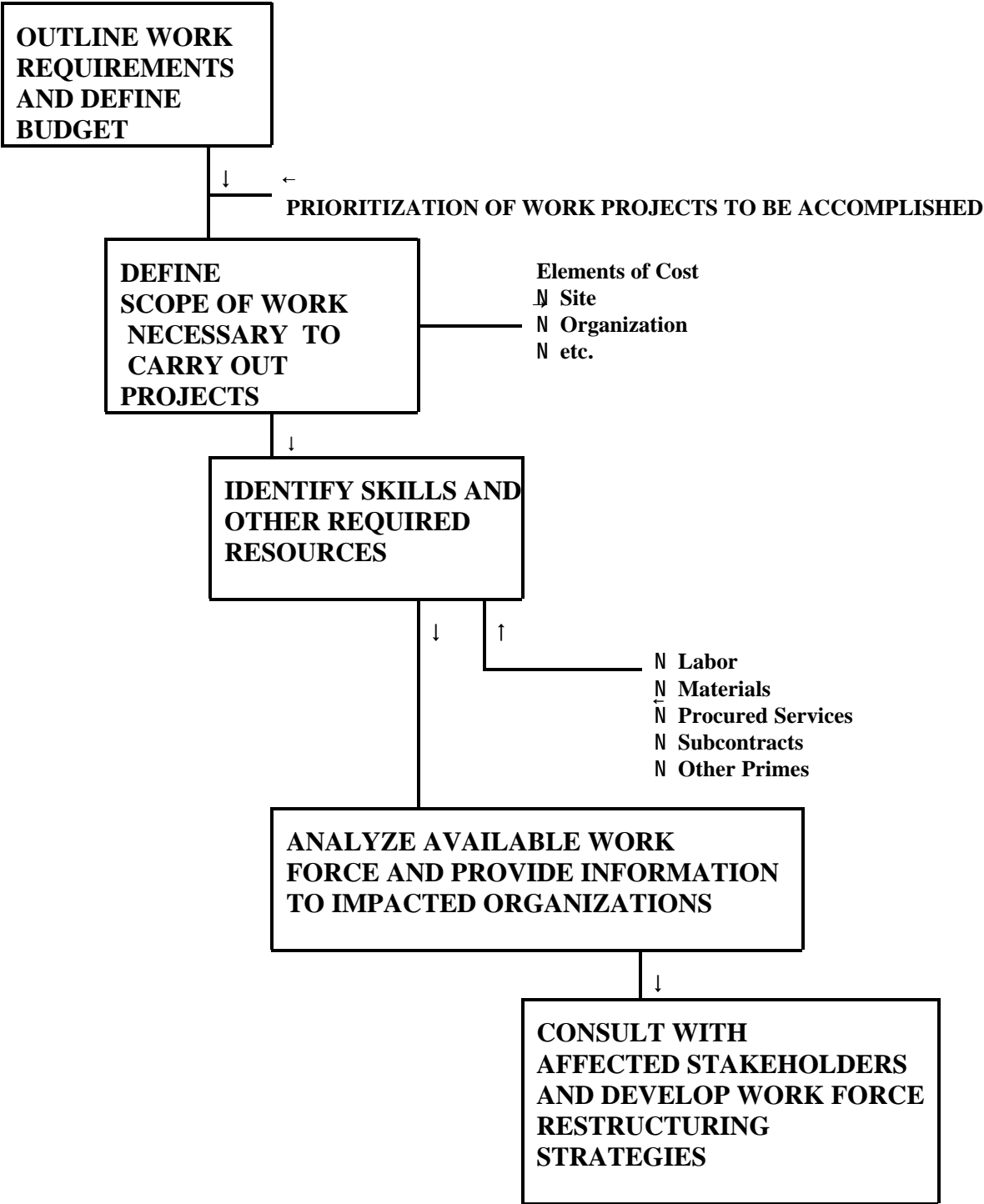


Figure 1